Glycosidase Inhibitors: Synthesis of Enantiomerically Pure Aza-Sugars from Schiff Base Amino Esters via Tandem Reduction-Alkenylation and Osmylation

Robin Polt,* Dalibor Sames,[†] and Jason Chruma

Department of Chemistry, University of Arizona, Tucson, Arizona 85721

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Nitrogen-in-the-ring "aza-sugars" have been synthesized in enantiomerically pure form from the amino acid L-alanine in excellent overall yield. The O'Donnell's Schiff base of L-alanine methyl ester **9a** was converted to aza-sugar L-fuco-1-deoxy-nojirimycin, **18**, and to the epimer L-gulo-1-deoxy-nojirimycin, **20**, in eight steps. The overall yields were 20 and 29%, respectively. The methodology for the efficient generation of silyl- and benzyl-protected (*E*)-3-lithio-2-propen-1-ols, and the use of these alkenyllithiums with iBu_5Al_2H as nucleophiles in the *threo*-selective tandem reduction–alkenylation of the Schiff base esters is described. Osmium-catalyzed *cis*-oxygenation of the resulting olefin products was selective for the *galacto* (*fuco*) amino polyols in all cases for the acyclic olefins, and was *gulo*-selective for the cyclic D-4,5-dihydropyridine pivalate, **17c**. TEMPO-NaOCl was selective for oxidation of the primary position of the acyclic Schiff bases, and allowed for minimal protection/deprotection of the intermediates. The resulting *N*-benzhydryl heterocycles were easily deprotected with H₂–Pd at atmospheric pressure.

Introduction

Glycosidases (glycosylhydrolases) are ubiquitous enzymes that are involved not only in the degradation of carbohydrate foodstuffs¹ but also in the processing of eucaryotic glycoproteins² and glycolipids.³ These enzymes are essential for normal cellular development of all organisms. Glycosidases can be classified in various ways: according to their function, by their location in the organism, or by their mechanistic characteristics.⁴ Inhibitors of glycosylhydrolases have provided mechanistic insight into these enzymes and have proven to be important tools for the elucidation of metabolic pathways to the various glycoforms of glycoproteins and glycolipids.⁵

Nojirimycin was isolated from a fermentation broth in 1966⁶ (Figure 1). The more stable reduction product, 1-deoxy-nojirimycin was initially obtained from nojirimycin by catalytic hydrogenation of the natural product. Subsequently, both nojirimycin and 1-deoxy-nojirimycin were isolated from other microorganisms and plants. By 1970 nojirimycin and 1-deoxy-nojirimycin were known to



Figure 1. Aza-sugars.

possess glucosidase inhibitory activity.⁷ Significant inhibition of glucoamylase, microbial α - and β -glucosidases, mammalian intestinal oligo- and disaccharidases were subsequently reported.⁸ Efforts have focused on structural and stereochemical modifications of 1-deoxy-nojirimycin for development of antihyperglycemic drugs⁹ and have led to glycosidase inhibitors selective for particular enzymes. "Aza-sugars" or "nitrogen-in-the-ring" sugar analogues can be predicted to possess activity against glycosidases specific for the parent sugars in many cases.¹⁵

The first synthesis of 1-deoxy-nojirimycin appeared in 1968 by Inouye et al.,¹⁰ required 10 steps and proceeded in 22% overall yield. Later, Ganem et al.¹¹ synthesized 1-deoxy-nojirimycin and the *manno*-epimer from the

^{*} Correspondence should be addressed to the Department of Chemistry, University of Arizona, or to polt@u.Arizona.edu.

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Figure 2. Synthetic approach.

corresponding methyl glycosides in six steps and 28% overall yield. Alteration of fucose expression¹² has been achieved with azafucose, first synthesized by Fleet, et al.¹³ in 15 steps from α -D-methylglucoside. Other approaches from acyclic and cyclic chiral precursors have also been employed,14-18 and Nishimura has reviewed various synthetic approaches to this class of compounds.¹⁹

Tandem C-C/C-O Approach from α-Amino Acids. Benzophenone imine-protected esters of α -amino acids (O'Donnell's Schiff bases) have been converted to unsaturated β -amino alcohols via tandem reductionalkenylation (C–C bond formation) 20,21 (Figure 2). Due to the pseudosymmetry²² of fucose (6-deoxy-galactose), exchange of -CH₃ for -CH₂OH in the amino acid

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component (alanine vs serine) and $-CH_2OH$ for $-CH_3$ in the alkenyllithium component (LiCH=CHCH₃ vs LiCH=CHCH₂-OTBDMS) can provide access to D-fucosamine or L-azafucose from an L-amino acid with the same stereoselective two-step reaction sequence.

Selection of suitable functional group protection was crucial for the efficient execution of this approach. The benzophenone Schiff base protecting group masks the acidic $-NH_2$ protons in the C-C bond formation step and also promotes chelation-controlled delivery of Grignards and alkyllithiums to provide threo-selectivity. The imine lone pair is similar to pyridine in terms of basicity and metal-complexing ability²³ and is an important stereochemical control element in the tandem reductionalkenylation reaction by virtue of its steric bulk and at the same time is a steric hurdle that inhibits enolization of the imino ester.²⁴

threo Addition of Functionalized Alkenyllithiums (C-C Bond Formation). Generation of a suitably protected 3-oxygenated-(*E*)-1-lithiopropene species in hydrocarbon solvent was somewhat problematic. Hydroalumination²⁵ of propargyl alcohol was unsuccessful due to multiple additions to the triple bond, and hydroboration with catechol borane²⁶ did not yield any identifiable products from the resulting black syrup. Therefore, we explored hydrostannylation²⁷ methods used by Seebach et al.²⁸ and Jung et al.²⁹ The (E)-vinylstannanes 1a and 2 were obtained as the predominant products (Scheme

Scheme 1. cis- and trans-Iodoalkenes



1). Subsequent iodine-tin exchange was easily accomplished with I_2 in CH_2Cl_2 at room temperature with

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apparent retention of configuration, and the (E)-iodoalkenes **3a** and **4** were purified by vacuum distillation. Similarly, the (Z)-iodoalkene **3b** was obtained from the minor (Z)-hydrostannylation product **1b** in good yield.

Despite their well-deserved reputation for explosive decomposition, a method based on 1-haloacetylenes³⁰ also worked quite well in our hands. Bromination of distilled propargyl alcohol with potassium hypobromide at -5 °C gave 1-bromo-propargyl alcohol in good yield, which was subjected without purification to reduction with "Cl₂AlH" (LiAlH₄ + 2 AlCl₃) (Scheme 2). Only the (*E*)-isomer **5** was obtained in 70% yield on a 30-gram scale. A similar LiAlH₄/AlCl₃ reduction protocol of 1-iodo-propynol at various temperatures resulted only in reductive removal of iodine. Standard protection protocols yielded the

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benzyl-protected bromoalkene **6b** and the TBDMS-protected bromoalkene **6a**.

Reduction–alkenylation in Et_2O or THF has been shown to result in a dramatic decrease in the stereoselectivity of the iBu_5Al_2H/R –Li addition sequence. Preparation of the lithio-alkenes in nonpolar solvents such as hexane or toluene was crucial for preserving the chelation control in this step. At the outset it was not clear whether the presence of oxygen substitution on the alkenyllithium would permit stereoselective reduction–alkenylation of the Schiff base substrates with these functionalized nucleophiles.

When the oxygen-substituted bromides **6a** and **6b** were treated with tBuLi in hexanes, and subsequently added to the reaction vessel with the iBu_5Al_2H ·**9a** at -78 °C, only poor yields (~20%) of the corresponding alcohols **10a** and **11a** or **10b** and **11b** were isolated, and a great deal of the reduction product **12** was observed (Scheme 3). Seebach and Neumann³¹ reported some time ago that bromoallylic alcohols in THF undergo facile lithiation with nBuLi at the olefinic position α to the bromine. Geminal elimination of LiBr then led to a vinylcarbene, which rearranged to propargyl alcohol.³² Use of the corresponding iodides proved to be a much more practical solution in this case.

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Figure 3. Reductive alkenylation provides threo products.



Figure 4. "TAI" simplifies stereochemical assignment.

 Table 1. Reductive Alkenylation Yields

#	Schiff base	Nu⊖	Solvent	R ¹	R ²	<i>threo</i> Product	lsolated Yield
1	<u>9a</u>	<u>7a</u>	CH ₂ Cl ₂ hexanes	-н	-OTBDMS	<u>10a</u>	70%
2	<u>9a</u>	<u>8</u>	CH ₂ Cl ₂ hexanes	-н	-OCH ₂ Ph	<u>10b</u>	60%
3	<u>9b</u>	<u>7a</u>	CH ₂ Cl ₂ hexanes	-OTBDMS	-OTBDMS	<u>10c</u>	89%
4	<u>9a</u>	<u>7b</u>	CH ₂ Cl ₂ hexanes	-н	-OTBDMS	<u>10d</u>	90%
5	<u>9b</u>	Li	PhCH ₃	-OTBDMS	-н	<u>10e</u>	70%
6	<u>9a</u>		PhCH ₃	-н	-н	<u>10f</u>	70%

In contrast to the bromides, iodoalkenes 3a, 3b, and 4 underwent rapid Li-I exchange with tBuLi in hexanes to provide stable solutions of 7a, 7b, and 8, which could be stored and handled in the usual fashion.³³ Treatment of Schiff base 9a or 9b with iBu₅Al₂H (1:1 mixture of $iBu_2AlH + iBu_3Al)^{34}$ at -78 °C in CH₂Cl₂, followed by addition of a lithiopropene provided the threo amino alcohols 10a-10f in excellent yield and selectivity (>20: 1) (Figure 3). Yields for several reaction partners studied are depicted in Table 1. In every case studied, the reduction product corresponding to 12 was also observed, but if the iBu₅Al₂H was added slowly with a syringe pump, the amount of this byproduct was only 5-10%. The threo selectivity and chemical yields did not suffer from introduction of the oxygen atom into the alkenyllithium substrates.

Initially, the stereochemical configuration of several amino alcohols was determined following a two-step method, which involved removal of the Schiff base with aqueous HCl and isolation of the β -amino alcohol, followed by cyclization to the oxazolidin-2-one (cyclic carbamate, Figure 4) with carbonyldiimidazole or another phosgene equivalent. With care, the $J_{4,5}$ coupling constant of the cyclic carbamate could then be related to the *erythro/threo* identity of the amino alcohol.³⁵ This procedure was less than satisfactory due to the time involved as well as to the uncertainty in the observed ratios following manipulation of the Schiff base and amino alcohol products.

Trapping of the cyclic oxazolidine form of the crude β -hydroxy Schiff bases with the very reactive trichloroacetylisocyanate (TAI)³⁶ proved to be a rapid and convenient way to examine the pertinent $J_{4,5}$ coupling constants. In addition to causing a difference in chemical shift between the *erythro* and *threo* forms, the observed $J_{4,5}$ coupling constant seemed to be consistently larger for the *threo* products (Figure 4). The TAI reaction was complete within seconds, was quantitative, and was normally performed in the NMR tube just prior to measurement; and without any of the isolation and purification steps required in the previous method. Proton integration of *erythro/threo* mixtures was then performed without the complication introduced by the

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Figure 5. Osmylation provides *galacto* amino polyol acetates.

Table 2. Osmylation Selectivities and Yields

#	Schiff base	R ¹	\mathbb{R}^2	\mathbb{R}^3	<i>galacto</i> / <i>ido</i> ratio ^a	galacto product	isolated yield ^b (%)
1	10a	-H	-OTBDMS	-H	6:1	13a	60
2	10b	-H	-OCH ₂ Ph	-H	4:1	13b	52
3	10e	-OTBDMS	-H	-H	6:1	13c	60
4	10g	-OTBDMS	-H	-OAc	3:1	13c	60
5	10h	-H	-OTBDMS	-OPiv	9:1	13d	50 ^c
6	10j	-OTBDMS	-OTBDMS	-OPiv	6:1	13e	43

^a ¹H NMR of crude acetate mixture. ^b Isolated as acetates. ^c +20% recovered starting material.

Schiff base-oxazolidine tautomerism. As determined by ¹H NMR of the crude TAI-mixtures, the reduction– alkenylation methodology provided amino alcohols **10a**–**10f** with excellent stereoselectivity (>20:1 *threo:erythro*) (Table 1).

Oxygenation of the Olefin (C–O Bond Formation). The well-known Stork/Kishi empirical rules for substrate-controlled delivery of OsO₄ to allylic systems ("inside alkoxy effect")³⁷ was of great predictive value in the stereoselective introduction of the diol to the *threo* products **10**.³⁸ The exact mechanism of the osmylation ([2 + 2] vs [3 + 2] mechanism), the role of additional ligands, and the origin of such π -facial differentiation in oxygenated allylic systems have been debated extensively.³⁹ Kinetic isotope data on the reaction has been subjected to differing interpretation.⁴⁰ Stereoelectronic arguments and the role of Os–substrate complexation have been advanced.⁴¹ Houk suggested σ -acceptors would



Figure 6. Osmylation geometries.

occupy antiperiplanar ("outside") or eclipsed ("inside") position and the best σ -donor would be anti to the electrophile to facilitate olefin HOMO-electrophile LUMO interactions.⁴² Most workers have concluded that sterics have a strong influence on the reaction, and the use of substrate-controlled delivery of OsO₄ with chiral substrates is both predictable and useful.⁴³

The osmylation conditions of Yamamoto, et al.,44 modified by the addition of 1 equiv of CH₃SO₂NH₂ as described by Sharpless and Gobel⁴⁵ were explored (Figure 5 and Table 2). A mixture of diastereomeric galacto (major) and ido (minor) configurations was obtained after acylation of the crude diol or triol mixtures. Both OsO4 and K2-OsO₂(OH)₂ (potassium osmate) were used as catalysts and gave identical results. The reactions did not reach completion without the addition of CH₃SO₂NH₂. The substitution of potassium glycolate for CH₃SO₂NH₂ had a strongly inhibitory effect on the reaction rate, essentially stopping the reaction entirely. The addition of pyridine, normally required for this reaction, also had a negative effect on the rate. The basic character of the aqueous medium was suitable for the acid-sensitive imine substrates, but the substitution of NaHCO₃/K₂CO₃ for K₂CO₃ was superior (vide infra).

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Figure 7. Osmylation of pivalates provides galacto amino polyols with selective protection.

Table 3. Osmylation Additive Effects on galacto Selectivity

			U	0	0	
#	Schiff base	\mathbb{R}^1	additive	galacto/ido ratioª	galacto product	isolated yield ^b (%)
1 2	10h 10h	-H -H	none (DHQ)2–PHAL	9:1 14:1	14d 14d	50 60
3	10i	-OTBDMS	none	6:1	14e	43 - 50
4	10i	-OTBDMS	quinuclidine	9:1	14e	69
5	10i	-OTBDMS	(DHQD) ₂ -PHAL	8-9:1	14e	60
6	10i	-OTBDMS	(DHQ) ₂ -PHAL	11-20:1	14e	54 - 60
7	10i	-OTBDMS	NaHCO ₃	>20:1	14e	67

^a ¹H NMR of crude alcohol mixture. ^b Isolated as alcohol.

Acylation of **10e** provided the imine **10g**, which gave a poorer 3:1 *galacto* mixture still favoring **13c** (entry 4). Pivalylation of 10a with pivaloyl chloride, pyridine, and DMAP yielded compound 10h in 89% yield. Osmylation of this pivalate with 1.2 mol % K₂OsO₂(OH)₂ in the presence of 1 equiv of MeSO₂NH₂ yielded 20% of recovered starting material and 50% of the desired galacto isomer 13e (entry 5). The galacto-ido selectivity was improved to 9:1. These results can be rationalized by the oxygenation of the cyclic oxazolidine tautomer⁴⁶ in entries 1, 2, and 3, which may oxygenate more selectively than the open-chain compound (TS[†]-1 vs TS[†]-2, Figure 6). Upon O-acylation, this cyclic structure no longer exists, eliminating TS[†]-2 as a possibility. The increased steric bulk of the pivalate would be expected to enhance the selectivity. Another possibility is that the imine itself could have directed the osmylation reaction intramolecularly via TS[†]-3. This possibility was appealing given the strong negative effect that pyridine had on the reaction rate. The effect of bulky, sp³-hybridized amine ligands on the reaction was explored next.

Several researchers have used chiral amines for reagentcontrolled osmylation of chiral substrates in an effort to enhance or override natural substrate reactivity with various degrees of success.⁴⁷ The chiral dimeric (DHQ)₂-PHAL ligand⁴⁸ was added (3 mol %) to the reaction mixture with 10h. and resulted in an increased chemical vield of the *galacto* product ($50 \rightarrow 60\%$), and an increase in stereoselectivity (9:1 \rightarrow 14:1, Entries 1 and 2, Table 3). The C-4 protons (i.e., CH bearing the O-pivaloyl group) for the galacto and ido diol isomers could be easily distinguished in the crude ¹H NMR spectra (5.00 vs 5.10 ppm), and quantified by integration for these compounds. When substrate 10i was osmylated in the absence of a chiral auxiliary it provided a 6:1 mixture of diastereomers (entry 3), and as expected in the presence of the $(DHQ)_2$ -PHAL ligand the stereoselectivity was improved (11–20:

1, entry 6). However, **10i** and the pseudo-enantiomeric $(DHQD)_2$ -PHAL also resulted in increased selectivity, (8-9:1, entry 5). Achiral quinuclidine increased the selectivity to 9:1 in a similar fashion (entry 4). This result indicates that, to the extent that the substrate imine complexed with OSO_4 ,⁴⁹ it did not aid in the stereoselectivity of diol formation and that it was unlikely that intramolecular delivery of OSO_4 had occurred. It is possible that the interaction between OSO_4 and the Schiff base nitrogen may unfavorably compete with the stereoelectronic effects of the allylic ester moiety, and the presence of tertiary amines may preclude such participation.

Since Schiff base alcohols exist predominantly in the cyclic oxazolidine form, the question as to which form is the actual reactive species must be considered. Clearly, this complication is eliminated by the protection of the allylic alcohol group prior to osmylation (substrates **10g**, **10h**, and **10i**). All of the substrates studied gave the same anti selectivity (*galacto* product), and these results can be rationalized by the models proposed by Stork,^{39b} Kishi,^{39a,c} Vedejs,^{39e} or Houk^{39d,44b} for the osmylation transition state (Figure 7). The pivaloyl group that enhances selectivity must be *opposite to the osmium reagent* during the initial attack.

Finally, it should be pointed out that substitution of a NaHCO₃/K₂CO₃ mixture for K₂CO₃ (entry 7) slowed the rate of base-catalyzed pivalate migration from its initial position on the allylic OH to the newly formed OH groups introduced by osmylation. This transesterification reduced the isolated yield of *galacto* products, thus reducing the observable stereoselectivity. Performing the osmylation at a slightly lower pH (i.e., with NaHCO₃/K₂CO₃) slowed the rate of the transesterification without appreciably slowing the rate of osmylation.

Cyclization (C–N Bond Formation). The basestable methoxymethyl (MOM) group was initially chosen

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2) H₂ / Pd-C

MeOH

95%

for protection of the newly formed diol. (Scheme 4) Treatment of diol 14d with MOM-Cl in CH₂Cl₂ and Hünig's base in the normal fashion resulted in rapid acetal formation at one hydroxyl, but proceeded slowly to the desired fully protected amino tetrol 15a. Desilvlation and Swern oxidation proceeded smoothly to the aminofucose derivative 16a. While the cyclization protocol was successful, protection of the vicinal diol system was not very efficient.

PivO

19

. с́н₃

Ρh

The reduction of benzophenone imines to the corresponding N-benzhydrylamines with NaBH₃CN at pH 7 works well when a reducible aldehyde is not present. At this pH, the aldehyde of 16a is selectively attacked. By running this same reaction under acidic conditions (pH 5), the resulting iminium ion was reduced selectively in the presence of the aldehyde. This led to rapid cyclization and further reduction (reductive amination) to the protected aza-fucose 17a. Given the problems involved in MOM protection, we abandoned this approach for a more adventurous route that omitted protection and deprotection of the 2,3-diol functionality entirely. (Scheme 5).

Fluoride-catalyzed desilylation of 14d proceeded to give the crystalline triol 15b. Without purification, the nearlynaked triol was subjected to oxidation with TEMPO/ NaOCl⁵⁰ to provide the fucose derivative **16b**. This compound could be isolated, but the best yields were obtained when it was immediately subjected to the next reaction. Reduction of this intermediate at pH 5 as before led to imine reduction and cyclization to produce the azafucose diol 17b. Saponification of the pivalate and hydrogenolysis of the N-benzhydryl protection was straightforward, leading to L-fuco-1-deoxy-nojirimycin,¹³ 18 in excellent yield.

HO

20

HO

To illustrate a slightly different approach to azasugars, the geometric isomer, 10d, was converted to L-gulo-1-deoxy-nojirimycin in seven steps (Scheme 6). Pivaloylation led to the compound 10j, which was deprotected and oxidized to enal 16c in excellent yield. Reductive amination as before provided the unsaturated pi-

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peridine **17c**. Osmylation led to diol **19** possessing the *gulo* configuration. Deprotection as before led to the epimeric L-gulo-deoxy-nojirimycin, **20**.

Conclusions

Stereoselective tandem reduction-alkenylation of O'Donnell's Schiff bases, followed by pivaloylation and osmylation of the resulting allylic threo amino alcohols is a chemically efficient and stereoselective approach to aza-sugars (1-deoxy-norjirimycins) of the galacto configuration. In summary, the synthesis of L-fuco-1-deoxynojirimycin, 18, was accomplished in eight steps from the Schiff base 9a in 20% yield. Similarly, L-gulo-1-deoxynojirimycin, 20, was synthesized from the same starting material in 29% yield in 8 steps by varying only the olefin geometry in the starting material and the order of the chemical operations. This work demonstrates the synthetic utility inherent in amino acid-based acyclic stereocontrol facilitated by the benzophenone Schiff bases and appropriately functionalized organometallics. This work illustrates a powerful approach to amino polyols and related complex natural products.

Experimental Section

General Methods. All air- and moisture-sensitive reactions were performed under an argon atmosphere in flame-dried reaction flasks using modified Schlenk methods. All solvents were dried over the standard drying agents and freshly distilled prior to use. For flash chromatography, 400–230 mesh silica gel 60 was employed. All compounds described were characterized by IR as well as ¹H (250 or 300 MHz) for 1-D spectra, COSY were obtained at 500 MHz) and ¹³C NMR spectroscopy (62.9 MHz). Optical rotations were measured using the Na-D line. Elemental analyses (CHN) were performed by Desert Analytics, Tucson, AZ.

(E)-1-tert-Butyldimethylsilyloxy-3-iodo-2-propene (3a), (Z)-1-tert-Butyldimethylsilyloxy-3-iodo-2-propene (3b). O-tert-butyldimethylsilylpropynol (20.0 g, 117 mmol), nBu₃-SnH (63.2 mL, 153 mmol, 1.3 equiv) and AIBN (150 mg) were stirred and heated at 110-130 °C for 2 h.28,29 The mixture was distilled in vacuo. An excess of nBu₃SnH can be separated as the first fraction (65-70 °C, 0.4 mmHg). The second fraction (100-130 °C) yielded 53.68 g (99%) of a mixture of vinylstannanes ((*E*)-1a:(*Z*)-1b:terminal 69:16:15). The mixture of vinylstannanes (53.68 g, 116 mmol) was dissolved in 700 mL of CH₂Cl₂, and a solution of I₂ in CH₂Cl₂ (32.41 g, 1.1 equiv in 900 mL of CH₂Cl₂) was added dropwise at rt until the solution remained brown. The mixture was washed with saturated $Na_2S_2O_3$ and H_2O and dried over K_2CO_3 . The solvent was removed, and the crude product was purified by Kugelrohr distillation. The first fraction (58-61 °C, 0.4 mmHg) yielded 21.0 g of vinyliodides ((E)-**3a**:(Z)-**3b**:terminal 3:1:1) and the second (61-65 °C, 0.4 mmHg) yielded E-enriched vinyliodides ((E)-3a:(Z)-3b:terminal 8:1:1). Total yield was 84%. A second distillation through a 2-cm column provided reasonably pure **3a**. The product was stored in a brown reagent bottle under argon at low temperature (-20 °C) in the dark (freezer) with a piece of copper wire.

E-3a: ¹H NMR (250 MHz, CDCl₃) δ 6.58 (dt, J = 14.3, 4.4 Hz, 1H), 6.27 (dt, J = 14.5, 1.8 Hz, 1H), 4.09 (dd, J = 4.7, 1.8 Hz, 2H), 0.88 (s, 9H), 0.05 (s, 6H).

Z-3b: 4.22 (dd, J = 5.3, 1.8 Hz, 2H).

Terminal isomer: 4.15 (t, J = 1.8 Hz); ¹³C NMR (250 MHz, CDCl₃) δ 136.69 (C3), 106.06 (C2), 63.24 (C1), 25.80 (Bu), -5.40 (SiMe).

(E)-1-Benzyloxy-3-iodo-2-propene (4). Prepared from PhCH₂OCH₂CCH ($2 \rightarrow 4$) by following the same procedure used for the TBDMS-protected vinyliodide **3a**. The product (105 °C, 0.5 mmHg) was obtained in 80% yield as an 8:1 mixture of *E*- and *Z*-isomers.

4: ¹H NMR (250 MHz, CDCl₃) δ *E*-isomer 7.39–7.25 (m, 5H), 6.66 (dt, *J* = 14.6, 5.7 Hz, 1H), 6.40 (dt, *J* = 14.6, 1.5 Hz, 1H), 4.51 (s, 2H), 3.95 (dd, *J* = 5.6, 1.5 Hz, 2H); *Z*-isomer: 4.22 (dd, *J* = 5.3, 1.8 Hz, 2H); terminal isomer 4.15 (t, *J* = 1.8 Hz, 2H).

(E)-3-Bromo-2-propene-1-ol (5). Essentially, the procedure of Kruglikova, et al.³⁰ was used. *CAUTION: 1-Halopropynes are potentially explosive. Do not heat these compounds. Perform these operations behind a blast shield.* Molecular Br₂ (48.0 g, 300 mmol) was added to a vigorously stirring solution of 45 g KOH in 120 mL of water at -5 °C. The yellow solution was kept at 0 °C and added dropwise to propargyl alcohol (17.83 g, 1.06 equiv; freshly distilled) in 39 mL of H₂O at -7-0 °C. The addition took approximately 3 h. The mixture was warmed to 10 °C and then extracted 4 times with Et₂O. The ether layer was washed with Na₂S₂O₃ and dried over K₂CO₃, and the solvent was removed to provide 28.50 g of the crude 1-bromopropyne-3-ol. *DO NOT DISTILL*!

A 2L flask was charged with LiAlH₄ (20.3 g, 2.0 equiv) and AlCl₃ (53.5 g, 1.0 equiv). Anhydrous Et₂O (270 mL, distilled from K/Na/benzophenone) was carefully added at -5 °C with stirring. The *crude* bromoacetylene (*DO NOT DISTILL*), prepared in the first step, was added dropwise, and the mixture was refluxed for 4 h. The reaction was quenched with 200 mL of wet Et₂O (H₂O saturated), followed by 20 mL of H₂O and 20 mL of 5% NaOH at -10 °C. An additional 60 mL of H₂O was added to break up the solid mass. The liquid was decanted and extracted three times with Et₂O. The Et₂O layer was dried over K₂CO₃ and the solvent was removed. The crude material was vacuum distilled (67 °C, 84 mmHg) to yield pure bromoalkene **5** (27.7 g, 70% from propargyl alcohol).

5: ¹H NMR (250 MHz, CDCl₃) δ 6.36 (m, 2H), 4.13 (apparent d, 2H), 2.51 (1H, OH).

(*E*)-3-*tert*-Butyldimethylsilyloxy-1-lithio-1-propene (7a). Distilled *E*-TBDMSO-CH₂CH=CH-I, **3a** (4.00 mmol, 1.20 g) and 8 mL of hexane were cooled to 0 °C, and tBuLi (4.8 mL, 1.7 M in pentane, 2.04 equiv) was added dropwise with vigorous stirring. After 30 min at O° C a white precipitate (LiBr) was observed. It is strongly recommended to monitor temperature *inside* the reaction vessel for larger scales.

(\overline{Z})-3-*tert*-Butyldimethylsilyloxy-1-lithio-1-propene (7b). A solution of 7b was prepared from Z-TBDMSO-CH₂CH=CH-I, **3b** (4.00 mmol, 1.20 g), using the same protocol used to prepare 7a.

(*E*)-3-Benzyloxy-1-lithio-1-propene (8). A solution of 8 was prepared from *E*-PhCH₂O-CH₂CH=CH-I, 4 (4.00 mmol, 1.10 g), using the same protocol used to prepare 7a.

Methyl *N*-(diphenylmethylene)-L-alaninate (9a), methyl *O-tert*-butyldimethylsilyl-*N*-diphenylmethylene-L-serinate (9b): prepared as previously described.^{20b,51}

(4S.5S.2E)-5-Amino-N-diphenvlmethylene-1-O-tert-butyldimethylsilyl-2-hexen-1,4-diol (10a). Schiff base ester 9a (22.3 mmol, 6.63 g) and 220 mL of CH_2Cl_2 were cooled to -78° with stirring and 1.1 equiv iBu₅Al₂H (49.0 mL of 0.5 M solution in hexane) was added via syringe pump over 2 h. After the iBu₅Al₂H addition was complete, 3.0 equiv E-1-lithio-3-tertbutyldimethylsilyloxy-1-propene, 7a (20.0 g 3a, 80.2 mL 1.7 M tBuLi, 133 mL of hexanes) was slowly cannulated into the reaction flask. The reaction was stirred overnight at -78 °C and then warmed to rt. After stirring 3 h at rt, the reaction was cooled to 0 °C and quenched by cautious addition of wet ether followed by 20 mL of 1% NaHCO₃. The reaction mixture was extracted with Et₂O, dried over K₂CO₃ and filtered through Celite, and the solvent was removed in vacuo. The product was purified via flash chromatography (20% EtOAc/ hexanes/0.1%NEt₃) to provide pure **10a** (6.40 g, 70%).

10a: ¹H NMR (Table 4); ¹³C NMR (Table 5); IR (neat) ν_{max} 3315.1, 3048.3, 2937.3 (C–H), 1662.9 (C=C), 1584.3, 1350.0 (C–O); [α]_D 4.4° (c = 0.1, CHCl₃).

(4S,5S,2E)-5-Amino-N-diphenylmethylene-1-O-benzyl-2-hexen-1,4-diol (10b). The Schiff base ester 9a (1.0 mmol,

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Table 4. ¹H NMR Data for Acyclic Compounds (250 MHz, CDCl₃)

	Chemical Shifts (ppm)												
	10a	10b	10d	10h	10i	13a	13b	14d	14e	15a	15b	16a	16c
H ₁	4.13	4.00	4.46	4.17	4.11	3.56	3.47	3.68	3.66	3.62	3.86	9.63	10.14
H'_1	4.13	4.00	4.36	4.17	4.11	3.43	3.39	3.68	3.69	3.62	3.71		
H_2	5.79	5.87	5.72	5.84	5.75	5.13	5.35	3.48	3.46	3.73	3.93	3.88	6.01
H_3	5.51	5.60	5.22	5.64	5.60	5.40	5.43	4.17	4.04	4.01	4.15	4.16	6.29
H_4	3.89	3.92	5.62	5.45	5.44	5.24	5.25	4.94	5.00	5.51	4.94	5.41	6.01
H_5	2.95	3.00	3.56	3.57	3.71	3.64	3.64	3.92	4.00	3.86	3.52	3.94	3.62
H_6	1.19	1.21	1.14	1.13	3.78	0.91	1.19	1.13	3.87	1.1	1.12	1.10	1.08
					С	oupling Co	onstants (Hz)					
$\mathbf{J}_{\mathrm{H,H}}$	10a	10b	10d	10h	10i	13a	13b	14d	14e	15a	15b	16a	16c
1,1'			13.8			10.4	10.3				11.3		
1′,2		5.6	5.9	4.3		5.8	6.1				5.7		
1,2	4.5	5.6	5.7	4.3	4.0	5.3	5.2	7.2	6.6	nd	4.4	1.0	7.8
2,3	15.4	15.4	11.2	15.3	15.2	2.7	2.8	0.5	\sim 0	3.6	nd	2.7	11.4
3,4	7.9	7.7	8.8	6.9	6.4	7.5	7.6	9.5	9.3	3.6	9.6	5.8	9.4
4,5	7.9	4.0	7.6	7.2	nd	4.4	4.5	3.7	3.5	7.3	3.8	5.8	nd
5,6	6.3	6.3	6.7	6.5	nd	nd	6.5	6.3	6.2	6.5	6.6	6.5	6.6

Table 5. ¹³C NMR Shifts for Acyclic Compounds (62.5 MHz, CDCl₃)

	10a	10b	10d	10h	13a	13b	14d	15a	15b	16a	16c
C-1	63.0	69.9	73.9	63.0	67.3	68.6	63.8	62.6	65.3	201.7	191.5
C-2	131.2	130.0	nd	129.8	72.6	73.1	70.0	74.9	69.6	82.3	136.4
C-3	134.7	131.7	nd	133.6	73.1	73.4	71.4	76.2	71.1	76.2	139.3
C-4	70.0	72.1	75.0	77.5	70.2	70.1	68.6	78.5	71.6	74.5	73.0
C-5	59.7	59.7	60.1	60.2	55.9	56.9	58.3	57.3	58.4	56.5	59.6
C-6	16.0	16.0	17.9	18.3	17.9	18.5	15.2	18.7	14.9	16.6	17.7

267 mg) and 10 mL of CH_2Cl_2 were cooled to -78° and 1.1 equiv iBu_5Al_2H (2.2 mL of 0.5 M solution in hexane) was added via syringe pump over 15–20 min. After addition was complete, 3.0 equiv (*E*)-1-lithio-3-benzyloxy-1-propene, **8**, was slowly cannulated into the reaction flask. The reaction was stirred for 1 h at $-78 \,^{\circ}$ C, then warmed to rt. After stirring 1 h at rt, the reaction was cooled and quenched by adding wet ether (saturated with H_2O) and 1 mL of 1% NaHCO₃. The reaction mixture was extracted with Et_2O , dried over K_2CO_3 and filtered through Celite, and the solvent was removed in vacuo. The product was purified via flash chromatography (20% EtOAc/hexanes/0.1%NEt₃) to provide pure **10b** (259 mg, 60%).

10b: ¹H NMR (Table 4); ¹³C NMR (Table 5); IR (neat) ν_{max} 3152.3 (C–H), 2930.2 (C–H), 1645.5 (C=C), 1326.7 (C–O). [α]_D +3.1° (c = 0.1, CHCl₃).

(4S,5S,2E)-5-Amino-1-O-tert-butyldimethylsilyl-N-diphenylmethylene-4-O-pivaloyl-2-hexen-1,4-diol (10h). The alcohol 10a (820 mg, 2.0 mmol) and DMAP (48.8 mg, 0.40 mmol) were dissolved in 8 mL of pyridine. Pivaloyl chloride (1.48 mL, 12 mmol) was added dropwise via syringe while stirring the mixture at rt. Stirring was continued until completion (2 days). The mixture was poured into water and ice, and the aqueous solution was extracted $3 \times$ with CH₂Cl₂. The organic solution was dried (MgSO₄) and filtered through Celite, and the solvent was removed in vacuo. The crude sample was flash chromatographed on SiO₂ (5–10% EtOAc/ hexanes) to yield pure 10h (880 mg, 89%) as a colorless oil.

10h: ¹H NMR (Table 4); ¹³C NMR (Table 5); IR (neat) ν_{max} 3250.1, 2945.3 (C–H), 1729.5 (C=O), 1345.1, 1215.3 (C–O); $[\alpha]_{\text{D}}$ 5.60 (c = 0.5, CHCl₃). Elemental anal.: C₃₀H₄₃NO₃Si theoretical C, 72.98; H, 8.78. Found: C, 73.10; H, 8.72.

(4S,5S,2Z)-5-Amino-1-*O-tert*-butyldimethylsilyl-*N*-diphenylmethylene-4-*O*-pivaloyl-2-hexen-1,4-diol (10j). The alcohol 10d was prepared from 9a (1.0 mmol, 267 mg) and 7b by means of the same protocol used to prepare 10a as a colorless oil (280 mg, 68%) after chromatography (10%–20% EtOAc/hexanes/0.1%NEt₃). The product was immediately treated with (CH₃)₃CCOCl (0.740 mL, 6.0 mmol), 2 mg DMAP in 2.0 mL pyridine for 12 h at rt. Chromatography (30% EtOAc/ hexane/0.1%NEt₃) provided pure 10j as an oil. (280 mg, 0.567 mmol, 83%). **10j:** ¹H NMR (CDCl₃) δ 7.60–7.15 (m, 10H), 5.72 (pseudo q, 1H), 5.61 (pseudo t, J = 8.8 Hz, 1H), 4.46 (ddd, J = 1.7, 5.9, 13.8 Hz, ¹/₂AB, 1H), 4.36 (ddd, J = 1.8, 5.7, 13.8 Hz, 1/2AB), 3.56 (pseudo q, 1H), 1.14 (d, CH₃), 1.11 (s, 9H), 0.88 (s, 9H), 0.07 (s, 3H), 0.05 (s, 3H); ¹³C NMR (CDCl₃) δ 177.16 (C=O), 136.67, 135.70, 129.90, 128.49, 128.40, 127.96, 127.72, 125.34 (aromatic), 74.97 (CH–O), 73.94 (CH₂–O), 60.06 (CH–N), 27.19 (tBu), 25.90 (tBu), 17.93 (CH₃), -5.19 (SiCH₃); IR (neat) ν_{max} 2956.3 (C–H), 1731.7 (C=O), 1631.3 (C=C), 1352.1 (C–O); [α]_D 7.3 (c = 0.07, CHCl₃).

(4S,5R)-4-Methyl-5-[(E)-1-propen-1-yl]-2-oxazolidinone (see Figure 4). Imino alcohol 10f (251 mg, 0.90 mmol) was hydrolyzed with 3% HCl in 1 mL THF for $\breve{1}$ h, extracted with CH₂Cl₂ to remove Ph₂C=O, made basic with NaOH, and extracted with CH₂Cl₂. After drying and filtration, solvent was removed in vacuo, a portion (45 mg, 0.39 mmol) was dissolved in 1.5 mL of dry THF, and carbonyldiimidazole (CDI, 91 mg, 0.56 mmol) was added. After stirring for 2 days at rt (TLC), the solvent was removed, and the crude material was purified via flash chromatography (50% EtOAc/hexanes) to yield the pure oxazolidinone (47 mg, 85%) as a colorless oil. ¹H NMR (250 MHz, CDCl₃) δ 5.85 (ddq, J = 15.2, 6.6, 0.7 Hz), 5.51 (m, 1H), 4.41 (pseudo t, J = 7.7 Hz; $J_{4,5} = 7.5$ Hz determined via decoupling of the 1.24 ppm CH₃); 3.61 (m, 1H), 1.72 (dd, J =6.6, 1.4 Hz, 3H); 1.24 (d, J = 6.2 Hz, 3H); ¹³C NMR (APT, CDCl₃) & 132.65, 126.67 (CH=CH), 85.08 (CH-O), 54.14 (CH-N), 19.26, 17.76 (Me).

(4S,5R)-2,2-Diphenyl-4-methyl-5-[(*E*)-1-propen-1-yl]-*N*-(trichloro-acetylcarbamoyl)-oxazolidine (see Figure 4). The compound was prepared in situ by the addition of one drop of trichloroacetylisocyanate (TAI)³⁶ to the NMR sample of alcohol **10f** (5 mg in 0.5 mL of CDCl₃). The cyclic product was formed instantaneously and quantitatively. ¹H NMR (250 MHz, CDCl₃) δ 7.81–7.21 (m, 10H), 5.81 (dq, *J* = 15.2, 6.4 Hz), 5.61 (ddd, *J* = 15.2, 7.8, 1.4 Hz, 1H), 4.15 (dq, *J* = 8.6, 6.1 Hz, 1H), 3.82 (dd, *J* = 8.2 Hz; *J*_{2,3} = 8.7 Hz, determined via decoupling of the 1.36 ppm CH₃), 1.73 (dd, *J* = 6.4, 1.4 Hz, 3H), 1.36 (d, *J* = 6.1 Hz, 3H); ¹³C NMR (APT, CDCl₃) δ 139.56, 138.78 (q aromatic), 133.22 130.42, 130.04, 129.36, 128.89, 128.71, 128.38, 128.27, 128.16, 128.03, 127.78, 126.57 (aromatic), 82.98 (CH–O), 60.00 (CH–N), 17.91, 16.31 (Me).

(4S,5R)-2,2-Diphenyl-4-(tert-butyldimethylsiloxymethyl)-5-[(E)-1-propen-1-yl]-N-(trichloroacetylcarbamoyl)oxazolidine (see Figure 4). The compound was prepared in situ by the addition of one drop of trichloroacetylisocyanate (TAI)³⁶ to the NMR sample of alcohol **10e** (5 mg in 0.5 mL of CDCl₃). The cyclic product was formed instantaneously and quantitatively as judged by NMR. ¹H NMR (250 MHz, CDCl₃) δ 7.54–7.17 (m, 10H), 5.82 (dq, J = 15.4, 6.5 Hz, 1H), 5.64 (ddd, J = 15.3, 7.4, 1.5 Hz, 1H), 4.35 (apparent t, J = 7.7 Hz, 1H), 4.16 (ddd, J = 8.2, 5.9, 3.5 Hz, 1H), 3.94 (m, 1H, $\frac{1}{2}$ AB), 3.82 (dd, J = 10.3, 5.9 Hz, 1H), 1.72 (dd, J = 6.3, 1.3 Hz, 3H),0.75 (s, 9H), -0.05 (s, 6H); ¹³C NMR (APT, CDCl₃) δ 139.83, 138.67 (q aromatic), 132.15, 130.32, 130.04, 129.22, 128.83, 128.69, 128.24, 128.15, 127.77, 127.72, 127.56 (aromatic), 79.25 (CH-O), 64.66 (CH₂-O), 60.96 (CH-N), 25.76 (tBu), 17.85 (Me), -5.39 (SiMe), -5.54 (SiMe).

Procedure A: Catalytic Dihydroxylation in the Absence of a Chiral Auxiliary. A flask was charged with 5 mL of water, 5 mL of *tert*-butyl alcohol, 0.98 g of $K_3Fe(CN)_6$ (3 mmol), 0.42 g K_2CO_3 (3 mmol), 10.8 mg of $K_2OsO_2(OH)_4$ (3 mol %), and 95 mg of MeSO₂NH₂. The mixture was stirred at rt until both phases were clear. The olefin (1 mmol) was added, and the heterogeneous mixture was vigorously stirred at rt until the substrate was consumed (TLC). Na₂SO₃ (2.3 g) was added, and the mixture was stirred for 20 min. The phases were separated, and the aqueous layer was extracted $3 \times$ with CHCl₃. The combined organic phases were dried (MgSO₄), filtered through Celite, and dried in vacuo to give a crude mixture of diastereomeric triols.

2,3,4-Tri-O-acetyl-5-amino-1-O-*tert***-butyldimethylsilyl-N-diphenylmethylene-5-deoxy-L-galactitol (13a).** Compound **10a** was oxidized following procedure A. Without purification, the crude product mixture was dissolved in 2 mL of pyridine, a catalytic amount of DMAP was added, and the mixture was cooled to 0 °C. Two milliliters of Ac₂O were added dropwise. The reaction was allowed to stand in the refrigerator overnight. Solvent was removed in vacuo, and the mixture of **13a** and the *ido*-isomer (6:1) was separated by gradient flash chromatography.

13a: ¹H NMŘ (Table 4); ¹³C NMR (Table 5); IR (neat) ν_{max} 2953.1 (C–H), 1740.1 (C=O), 1365.3, 1262.1, 1250.1, 1212.3 (C–O). [α]_D +5.4° (c = 0.4 CHCl₃). Elemental anal.: calcd for C₃₁H₄₃NO₇Si C, 65.35; H, 7.61. Found C, 65.39; H, 7.65.

Procedure B: Catalytic Dihydroxylation in the Presence of a (DHQ)₂PHAL [or (DHQD)₂PHAL]. A container was charged with 5 mL of H_2O , 5 mL of *tert*-butyl alcohol, K₃-Fe(CN)₆ (0.98 g, 3 mmol), K₂CO₃ (0.42 g, 3 mmol), K₂OsO₂-(OH)₄ (4.3 mg, 1.2 mol %), and MeSO₂NH₂ (95 mg, 1 mmol) and (DHQ)₂PHAL (23.8 mg, 3 mol %). The mixture was stirred at rt until both phases were clear and then added to the olefin (1 mmol). The heterogeneous mixture was vigorously stirred at rt until consumption of starting material (TLC). Solid Na₂-SO₃ (2.3 g) was added, and the mixture was stirred for 20 min. Two phases were separated and the aqueous layer extracted $3 \times$ with CHCl₃. The combined organic phases were dried (MgSO₄), filtered through Celite, and dried in vacuo to give a crude mixture of diastereomeric triols.

2,3,4-Tri-*O*-acetyl-5-amino-1-*O*-benzyl-*N*-diphenylmethylene-5-deoxy-L-galactitol (13b). Compound 10b (150 mg, 0.388 mmol) was oxidized following procedure A. Without purification, the crude product mixture was dissolved in 2 mL of pyridine. A catalytic amount of DMAP was added, and the mixture was cooled to 0 °C. Two milliliters of Ac₂O were added dropwise. The reaction was complete within 3 h. Solvent was removed in vacuo, and the mixture of **13b** and the *ido*-isomer (4:1) was separated by gradient flash chromatography (5–20% EtOAc/hexanes) to yield pure **13b** (110 mg, 52%) and pure *ido*isomer (28 mg, 13%) as a colorless oil.

13b: ¹H NMR (Table 4); ¹³C NMR (Table 5); IR (neat) ν_{max} 2983.1 (C–C), 1745.1 (C=O), 1665.8 (aromatic), 1358.7, 1261.3 (C–O).

3,4,5-Tri-*O*-acetyl-2-amino-1-*O*-tert-butyldimethylsilyl-*N*-diphenylmethylene-2-deoxy-D-galactitol (13c). Procedure A. A mixture of K_3 Fe(CN)₆ (0.49 g, 1.5 mmol, 3 equiv), K_2 CO₃ (0.21 g, 1.5 mmol, 3 equiv), and K_2 OsO₂(OH)₄ (5.6 mg, 3 mol %) in 6.7 mL of H₂O was prepared. Compound 10e (204.8 mg, 0.50 mmol) was dissolved in 3 mL of tBuOH and added to the aqueous solution. The mixture was stirred vigorously at rt. After 24 h the reaction was complete (TLC). Na₂SO₃ (0.375 g) was added, and the mixture was stirred for 20 min. The phases were separated, and the aqueous layer was extracted with three portions of CHCl₃. The combined organic phases were dried (MgSO₄), filtered through Celite, and dried in vacuo. Without purification the mixture was dissolved in 1 mL of pyridine, catalytic amount of DMAP was added, and the mixture was chilled to 0 °C. One milliliter of Ac₂O was added dropwise. The reaction was complete in 3 h. Solvent was removed, and the mixture of 13c and the *ido*-isomer was separated by flash chromatography (5-25% EtOAc/hexanes) to yield pure 13c (170 mg, 60%) and pure ido-isomer (28 mg, 9.8%) as colorless oils.

13c: ¹H NMR (250 MHz, CDCl₃) δ –0.07 (s, 3H, SiCH₃), 0.00 (s, 3H, SiCH₃), 0.84 (s, 9H, tBu), 1.09 (d, 3H, J = 6.4 Hz, CH₃), 1.85 (s, 3H, Ac), 1.97 (s, 3H, Ac), 2.06 (s, 3H, Ac), 3.65-3.69 (m, 1H, unresolved, CH-N), 3.72-3.85 (m, 2H, unresolved, CH₂O), 5.13 (dq, 1H, J = 3.65, 6.5 Hz, C(5)H–OAc), 5.20 (dd, 1H, J = 3.6, 7.0 Hz, C(4)H–OAc), 5.39 (dd, 1H, J = 3.3, 7.0 Hz, C(3)H-OAc), 7.23-7.58 (m, 10H, unresolved); ¹³C NMR (CDCl₃) δ -5.48 (CH₃Si), 16.6 (CH₃), 20.84 (acetate CH₃), 20.97 (acetate CH₃), 21.06 (acetate CH₃), 25.85 (tBu), 63.43 (CH₂O), 63.62 (CH₃-N), 68.22 (CH-OAc), 70.54 (CH-OAc), 72.93 (CH-OAc),127.94, 128.22, 128.51, 128.62, 128.71, 130.04 (aromatic CH), 135.92 (q aromatic), 140.20 (q aromatic), 169.85 (acetate C=O), 170.00 (acetate C=O), 170.25 (acetate C=O); IR (neat) v_{max} 3058.0, 3023.9, 2928.1, 2856.9, 1742.2, 1698.9, 1625.0, 1578.1 cm⁻¹; MS (CI) 570 (MH⁺), 512 (MH - (CH₃)₃-CH), 424 (MH - TBDMS-OMe), 364 (MH - (TBDMS-OMe) CH₃COOH), 338 (TBDMS-OCH₂=N=CPh₂), 280 (338 - $(CH_3)_3CH$; $[\alpha]_D + 2.15^\circ$ (c = 0.04, CHCl₃).

ido-Isomer: ¹H NMR (CDCl₃) δ -0.05 (s, 3H, SiCH₃), 0.01 (s, 3H, SiCH₃), 0.86 (s, 9H, tBu), 1.23 (d, 3H, J = 6.4 Hz, CH₃), 3.63-3.70 (m, 1H, unresolved, CH–N), 3.74-3.77 (m, 2H, unresolved, CH₂–O), 4.89 (quintet, 1H, J = 6.6 Hz, C(5)H–OAc), 5.25 (dd, 1H, J = 3.6, 6.9 Hz, CH–OAc), 5.50 (dd, 1H, J = 3.6, 7.0 Hz), 7.20-7.62 (m, 10H, unresolved, aromatic); ¹³C NMR (CDCl₃) δ -5.5 (CH₃Si), 16.42 (CH₃), 20.41 (*C*H₃COO), 20.92 (2 *C*H₃COO), 25.80 (tBu), 63.35 (CH₂O), 63.65 (CH–N), 69.15 (CH–OAc), 70.76 (CH–OAc), 73.15 (CH–OAc), 127.99, 128.17, 128.29, 128.40, 128.62 (aromatic CH), 130.14 (q aromatic), 167.75 (CH₃COO), 169.95 (2 CH₃COO).

5-Amino-1-*O-tert*-butyldimethylsilyl-*N*-diphenylmethylene-4-*O*-pivaloyl-5-deoxy-L-galactitol (14d). From 10h using procedure A. Provided a colorless oil.

14d: ¹H NMR (Table 4); ¹³C NMR (Table 5); IR ν_{max} 3500.0 (OH), 2957.3, 2930.2, 2856.9 (C–H), 1732.3 (C=O), 1151.7 (C–O); [α]_D +37.6°. Elemental anal.: calcd for C₃₀H₄₅N₅Si C, 71.53; H, 9.00. Found C, 71.58; H, 9.06.

5-Amino-*N*-diphenylmethylene-4-*O*-pivaloyl-5-deoxy-L-galactitol (15b). (TBAF Deprotection of *tert*-Butyldimethylsilyl group.) The *tert*-butyldimethylsilyl group (TB-DMS) was deprotected under standard conditions.⁵² Diol **14d** (1 mmol) was dissolved in THF (4 mL), $nBu_4N^+F^-$, (TBAF), (1.1 mmol) was added as a 1.0 M solution in THF, and the mixture stirred at rt to completion (2–3 h). The solvent was removed in vacuo to provide a colorless oil. Normally, the resulting triol **15b** was carried on to the oxidation step without purification. In one case the residue was purified via flash chromatography on silica gel (6% MeOH/CH₂Cl₂) to provide crystalline triol **15b**.

15b: White crystals, mp 92–94 °C (recrystallized from hexane/EtOAc); ¹³C NMR (CDCl₃) δ 177.13 (C=O), 138.63 (q aromatic), 134.69 (q aromatic), 130.90, 128.60, 128.56, 128.31, 127.66 (aromatic), 71.59 (CH–O), 71.09 (CH–O), 69.60 (CH–O), 65.32 (CH₂–O), 58.38 (CH–N), 38.80 (q Bu), 27.04 (tBu), 14.95 (Me); IR ν_{max} 3213.4–3425.1 (broad, OH), 1732.2 (C=O), 1274.2 (C–O); [α]_D +51.3° (c = 1, CHCl₃).

⁽⁵²⁾ Greene, T. W.; Wuts, P. G. M. *Protective Groups in Organic Synthesis*, 2nd ed.; John Wiley & Sons: New York, 1991.

(4S,5S,2Z)-5-Amino-N-diphenylmethylene-4-pivaloyloxyhex-2-en-1-al (16c) (Swern Oxidation). Oxalyl chloride (28 μ L, 0.32 mmol) and 0.55 mL of dry CH₂Cl₂ were mixed in a flask under an argon atmosphere. The mixture was cooled to -65 °C (CHCl₃, solid CO₂) and DMSO (40 μ L, 0.56 mmol) in 110 μ L of CH₂Cl₂ was added. The reaction was stirred for 2 min at -65 °C and 100 mg (~ 0.26 mmol) of the crude alcohol resulting from the desilylation of 10j (see procedure for 14d → 15b, above) in 0.22 of mL of CH₂Cl₂ was added. The reaction was stirred at –65 °C for 15 min, and 154 μL of NEt_3 was added. After stirring for an additional 10 min, the mixture was allowed to warm to rt and quenched with 6 mL of water. The mixture was extracted $2\times$ with CHCl₃. The combined CHCl₃ extracts were subsequently washed with 3% NaHCO₃ and dried (MgSO₄), and the solvent was removed in vacuo to provide the crude aldehyde 16c as an oil (87 mg, 70% for both steps).

16c: ¹H NMR (Table 4); ¹³C NMR (Table 5).

(2S, 3R, 4R, 5S)-5-Amino-N-diphenylmethylene-2,3-bismethoxymethoxy-4-pivaloyloxy-1-hexanal or 5-Amino-N-diphenylmethylene-2,3-bis-O-methoxymethyl-4-O-pivaloyl-5,6-dideoxy-L-galactose (16a). Aldehyde 16a was prepared from 15a by desilylation (see procedure for 14d \rightarrow 15b), and Swern oxidation (see procedure for 10j \rightarrow 16c) to provide a colorless oil in 75% yield.

16a: ¹H NMR (Table 4); ¹³C NMR (Table 5).

(2S,3R,4R,5S)-5-Amino-N-diphenylmethylene-4-pivaloyloxy-2,3,4-trihydroxy-hexan-1-al or 5-Amino-N-diphenylmethylene-2,3-bis-O-methoxymethyl-4-O-pivaloyl-6-deoxy-L-galactose (16b) (TEMPO Oxidation). Triol 15b (0.53 mmol, 220 mg) was dissolved in 1.4 mL of CH₂Cl₂, TEMPO (2,2,6,6-tetramethylpiperidine-N-oxide) (1 mol %, 0.8 mg, 320 μ L of a solution of 5 mg TEMPO in 2 mL of CH₂Cl₂), 0.87 mL of saturated NaHCO₃ containing 5.3 mg of KBr and 7.3 mg of tetrabutylammonium chloride hydrate were added. The mixture was cooled to -5 °C (ice/MeOH). While stirring vigorously a mixture of 1.56 mL of NaOCl (4% solution, Aldrich), 0.76 mL of saturated NaHCO₃, and 1.49 mL of brine was added dropwise to the cooled flask. The addition time was 12-15 min. Extension of this addition time resulted in deactivation of the catalyst. At the end of the reaction (TLC) the mixture was diluted with excess CH₂Cl₂, dried (MgSO₄), and filtered, and solvent was removed in the dark at 0-10 °C. The unstable crude aldehyde 16b (210 mg, 96%) was used immediately for the next reaction, and a complete spectral characterization was not done

N-Diphenylmethyl-2,3-*bis*-O-methoxymethyl-4-O-pivaloyl-L-(-)-1-deoxyfuconojirimycin (17a). Aldehyde 16a (90 mg, 0.18 mmol) in 0.52 mL of anhydrous CH_3CN was acidified with glacial HOAc (8–10 equiv) to maintain pH 5–6. Solid NaBH₃CN (12.4 mg, 0.197 mmol) was added to the mixture at once. The reaction was complete in 10 min (TLC). The mixture was diluted with H_2O and extracted with EtOAc. The organic layer was dried and evaporated to provide the crude diol (48 mg), which was purified via flash chromatography (50% EtOAc/hexanes) to yield the pure heterocycle 17a (34 mg, 88%) as a colorless oil.

17a: ¹H NMR and ¹³C NMR (Table 6); IR ν_{max} 2972.7, 2891.7 (C–H), 1730.4 (C=O), 1479.6, 1165.5, 1033.9; [α]_D –55.3° (CHCl₃).

N-Diphenylmethyl-4-*O*-pivaloyl-L-(-)-1-deoxyfuconojirimycin (17b). Crude aldehyde 16b was converted to azafucose 17b (80% yield) following the same protocol as for 16a \rightarrow 17a.

17b: ¹H NMR and ¹³C NMR (Table 6); IR ν_{max} 3443.4 (OH), 2976.5 (C–H), 1728 (C=O), 1165.15 (C–O); $[\alpha]_D$ –41°.

(2S,3S)-N-Diphenylmethyl-2-methyl-3-pivaloyloxy-D-4,5-tetrahydropyridine (17c). Crude aldehyde 16c yielded 17c (85% yield) following the same protocol as for $16a \rightarrow 17a$.

17c: ¹H NMR and ¹³C NMR (Table 6); IR ν_{max} 2974.6 (C–H), 1728.4 (C=O), 1157.4 (C–O), $[\alpha]_D$ +58.6°.

N-Diphenylmethyl-4-*O***-pivaloyl-L-**(–)-*gulo***-1-deoxynojirimycin (19).** Cyclic alkene **17c** was converted to azagulose **19** (80% yield) by following the osmylation procedure A. Only

 Table 6.
 ¹H NMR and ¹³C NMR Data for Cyclic Compounds

~	CHPh ₂	,CHI	Ph₂ _PivO ⁻		^{эh} 2 он "Сł	HPh2 out
H		1 ZAZO		CH ₃ PivO		TINZ OU
PivO ON	MOM	PivO OH	ОН		ĊH ₃	
	<u>17a</u>	<u>17b</u>	HO <u>18</u>	<u>17c</u>	<u>19</u>	HU <u>20</u> •HCI
			¹ H Chemical Shift	s (ppm)		
le	3.05	3.03	2.85	2.99	2.73	2.99
la	1.93	1.96	2.13	2.75	2.50	2.86
2	3.93	3.86	3.48	5.71	3.58	3.95
3	3.50	3.49	3.26	5.49	3.73	3.80
4	5.26	5.12	3.58	5.49	5.09	3.71
5	2.71	2.81	2.56	3.42	3.34	3.35
6	1.24	1.23	0.87	0.86	0.88	1.07
Ph ₂ CH	5.22	5.16	-	4.65	4.62	—
			J _{H,H} Coupling Cons	tants (Hz)		
la.1e	11.6	11.6	13.0	17.2	12.8	12.0
1a.2	8.9	8.6	10.8	nd	9.5	11.5
1e.2	4.3	4.0	5.3	10.0	3.3	5.1
2.3	8.7	7.7	9.8	8.0	3.3	4.4
3,4	3.3	3.3	3.2	nd	10.0	3.2
4,5	2.4	2.0	14	~6	5.5	0.5
5,6	6.5	6.5	6.8	6.6	6.8	6.9
			¹³ C Chemical Shif	ts (ppm)		
C I	49.6	40.8	49.3	45.5	47.2	13.0
C-2	54.6	47.0	73.2	128.8	60.1	63.9
C-3	65.2	69.1	75.6	128.5	70.8	71 3
C 4	72 7	743	68.3	72 7	70.8	70.1
C-5	54.6	54.5	53.6	49 3	51.9	51.7
C-5	15.2	14.4	16.7	42	37	15.2
Ph ₂ CH	73.4	74.8		71.8	72.9	

the gulo isomer 19 was detected in the crude ¹H NMR spectrum.

19: White crystals, mp 151–3 °C; ¹H NMR and ¹³C NMR (Table 6); IR ν_{max} 3462.2 (OH), 2992.2 (C–H), 1743.2 (C=O), 1143.3 (C–O); [α]_D –85.40 (CHCl₃). Calcd for C₂₇H₃₁NO₄ C, 74.80; H, 7.21. Found C, 74.89; H, 7.30.

1-deoxy-L-(-)-Azafucose (L-(-)-1-deoxyfuconojirimycin) (18). Deprotection of Pivalate and Benzhydryl Groups. N-Diphenylmethyl-4-pivaloyl-L-azasugar 17b (313.4 mg, 1 mmol) was dissolved in 10 mL of dioxane and 6.5 mL of H_2O . An aqueous solution of nBu₄NOH (720 μ L, 1.1 mmol) was added at 0 °C. The mixture was stirred until completion (TLC, 5% MeOH/CH₂Cl₂), and diluted with excess CH₂Cl₂. The aqueous layer was extracted $3 \times$ with CH₂Cl₂. The combined organic phases were washed with brine (H₂O generated an emulsion), dried (MgSO₄), and evaporated. When necessary, the crude material was purified via gradient flash chromato graphy (2–5% MeOH/ $\dot{C}H_2Cl_2$) to yield a pure N-benzhydryl triol (typically 85%), which was submitted to hydrogenolysis in MeOH. A portion of the triol (56.0 mg, 0.179 mmol) was dissolved in $\hat{2}$ mL EtOAc, and the solution was added to an argon-purged flask (omission of argon leads to the N-methylated impurity) with 50 mg of 5% Pd/C catalyst and 50 mL of MeOH in the presence of H₂. Hydrogen was applied via rubber balloon. The mixture was vigorously stirred at rt for 3 h, and then it was filtered and evaporated to dryness. The residue was dissolved in H₂O, acidified with HCl (2 mmol), and washed $2\times$ with hexane to remove diphenylmethane. The aqueous solution was lyophilized, and the crude sample was purified via ion exchange. An aqueous solution (~1 mL) was taken to pH 9-10 with 1 N NaOH, applied to Dowex (H⁺form), washed with H₂O, and eluted with 10 mL of MeOH/H₂O/NH₃ (MeOH: 3 M NH₃:H₂O, 2:5:3 by volume) to yield the pure azasugar 18 (typically 95% for the second step).

18: ¹H NMR and ¹³C NMR (Table 6); $[\alpha]_D - 50^\circ$ ($c = 1, D_2O$). Calcd for C₆H₁₂NO₃: C, 48.96; H, 8.22. Found: C, 49.01; H, 8.25.

1-deoxy-L-(-)-Azagulose (L-(-)-1-Deoxygulonojirimycin) (20). *N*-Diphenylmethyl-4-pivaloyl-L-azasugar **19** (27 mg, 0.068 mmol) was dissolved in 0.3 mL of dioxane and 0.2 mL of H₂O. An aqueous solution of nBu₄NOH (150 μ L) was added at 0 °C. The mixture was stirred until completion (TLC, 5% MeOH/CH₂Cl₂), and the mixture was diluted with an excess of CH₂Cl₂. The aqueous layer was extracted 3× with CH₂Cl₂. The combined organic phases were washed with brine (H₂O generated an emulsion), dried (MgSO₄), and evaporated. The crude material was purified via gradient flash chromatography (2–5% MeOH/CH₂Cl₂) to yield the pure triol as snow-white crystals (mp 147–148 °C). Hydrogenation of 13 mg of this material in 2 mL EtOAc and 50 mL MeOH with 50 mg 5% Pd–C as before yielded 8.0 mg of **20**·HCl after lyophylization. **20·HCl:** ¹H NMR and ¹³C NMR (Table 6); $[\alpha]_D$ +13.5° (c =

20·HCl: ¹H NMR and ¹³C NMR (Table 6); $[\alpha]_D$ +13.5° (*c* = 0.33, H₂O/MeOH 1:1). Calcd for C₆H₁₃NO₃Cl: C, 39.46; H, 7.17. Found: C, 39.46; H, 7.22.

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Supporting Information Available: ¹H NMR spectra (250 or 300 MHz) are available for olefin **10h**, diol **14d** (crude reaction mixture showing *ido–galacto* mixture), *cis*-enal **16c**, and cyclic products **17a**, **17b**, **17c**, **18**, **19**, and **20** (PDF). This material is available free of charge via the Internet at http://pubs.acs.org.

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